



ARMOURCOAT<sup>INC</sup>  
USA

# **ARMURALIA**

## **APPLICATION RECOMMENDATION**

### **GENERAL REQUIREMENTS**

All substrates to receive Armourcoat Polished Plasters shall be sound, crack-free, dust-free, flat, smooth (equivalent to a drywall level 4), and free of surface contaminants and defects. All taped drywall joints must be flat and smooth.

### **DRYWALL APPLICATION RECOMMENDATION:**

- Primer:** Apply K40 primer by roller to the surface to provide a mechanical key and to even-out suction. Leave overnight or until dry.
- Finish:** Apply 3 coats of Armuralia P-50 paste in successively thinner layers to match approved project sample. Allow to dry prior to waxing.
- Waxing:** Apply White Wax polish.



### **ALTERNATIVE SUBSTRATE APPLICATIONS:**

**Brick, Block, CMU, & Precast:** Apply National Gypsum Kal-Kote Base Coat plaster system, or equivalent, and allow to cure to conform to the general requirements; apply K-149 Fine Keycoat with a 3:1 Resin mixture. Do not prime with K-40 Primer.

**Previously Painted:** Test for bond and load bearing strength and prepare to conform to the general requirements. For glossy paints lightly sand surface to remove surface lustre. Proceed with K-40 Primer, and if deemed necessary apply K-149 Fine Keycoat. This recommendation is for water-based paint systems only.

**MDF Panels:** Apply 2 coats of Sherwin Williams Preprite Wall & Wood Primer B49W2, or equivalent oil-based wood primer to all six sides of the panels and allow to dry. Lightly sand the primed surface of the face to be finished and apply 1 coat of K-40 Primer and leave overnight to dry. Please be advised that all MDF panels are to be at least 3/4" in thickness.

**AntiCrack Base:** Apply one coat of K-149 Fine Keycoat with R-13 resin at a 3:1 ratio.

Build quality is the responsibility of the General Contractor.

For other substrates please contact Technical Dept. at Armourcoat USA, Inc.  
Tel: 888-368-5893

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